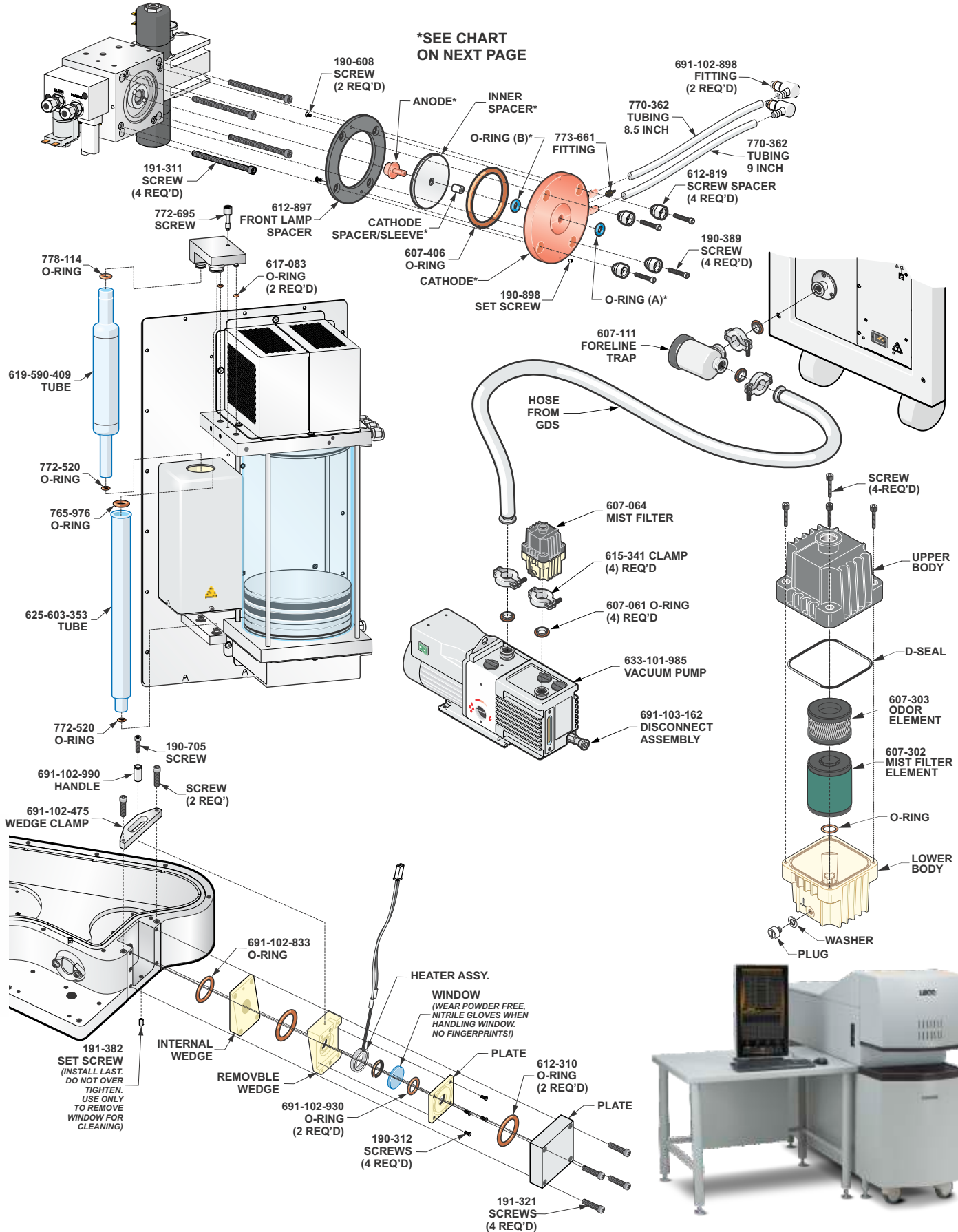


LECO GDS900

EMPOWERING RESULTS

Consumables & Spare Parts Reference Card

Note: Part numbers and standards' values may change. Consult LECO for the latest information.



Lamp	Size	Cathode	Anode	Sleeve	O-Ring "A"	O-Ring "B"	Inner Spacer	Reamer Assy
DC	4 mm	691-103-361	612-815	691-103-350	607-315	534-356	618-296	621-339
DC	2 mm	691-103-361	612-823	691-103-350	607-315	534-356	618-296	607-769
DC	2 mm Small	691-103-321	618-386	691-103-351	609-114	618-382	618-297	618-384

CONSUMABLES AND SUPPLIES

502-234-HAZ	Alcohol
502-237	Foam Wipes
502-259	Cleaning Pad
779-377	Vacuum Pump Oil
615-797	Cotton Swabs
502-629	Lens Tissues
612-879	4 mm Lamp Rebuild Kit
810-487	60 grit ZrO ₂ Belts Box/5
810-499	120 grit ZrO ₂ Belts Box/5
501-171-HAZ	Anhydron
502-174-HAZ	Lecosorb 20/30
502-878	Copper Sticks
501-241	Vacuum Grease
502-177	Quartz Wool
775-306	Screen Filter
502-233	Alumina Pellets
691-102-756	Window
691-103-266	Conditioning Piece LC1-A

PMA KITS

104-204	Standard PMA Kit
104-205	Extended PMA Kit

TOOLS

612-399	Anode Depth Gauge
607-309	Reamer Tool
691-101-505	Reamer Locking Tool
617-274	Sleeve Alignment Tool
612-799	4 mm Sleeve Removal Tool
612-812	Anode Removal Tool
612-599	Anode Alignment Tool
633-103-149	Reamed Anode Alignment Tool
691-103-120	Wrench 7mm
762-515	O-Ring Removal Tool
691-102-947	Water Fill Tool
607-791	Oil Drain Tool
607-298	Chapman Ratchet Kit

OPTIONAL ACCESSORIES

633-103-354	Compressed Air (CGA 346) 2-Stage Pressure Regulator Kit
633-103-358	Inert Gas (CGA 580) 2-Stage Pressure Regulator Kit
633-103-359	UHP In-Line (0 to 50) Pressure Regulator with Bracket Kit
691-102-650	Kit Table GDS Integrated
691-102-856	Kit Workstation Sit/Stand
691-103-430	Porous Sample Holder
691-103-474	Porous Sample Holder for Powder Metals, TRS Bars
612-798	Sample Briquette Holder
612-933	4 mm Soft Material Reamer
691-103-425	3 mm Wire Sample Holder
691-103-306	Vacuum Pump Sound Abatement Enclosure

REFERENCE MATERIALS AND STANDARDS

Current part numbers and values for LECO Reference Materials and Standard (209-296) can be found at <https://www.leco.com/consumables>

